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smacna seismic restraint manual, with at least one brace per duct run. transverse bracing for one duct section may also act as longitudinal bracing for a duct section

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check the smacna manual. they have lots of gutter details. recessed or built-in gutters are usually completely custom so there aren't going to be a lot of "standard

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Figure 1-4, Built-in gutter design, page 1.17 of the Architectural Sheet Metal Manual, sixth edition.

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